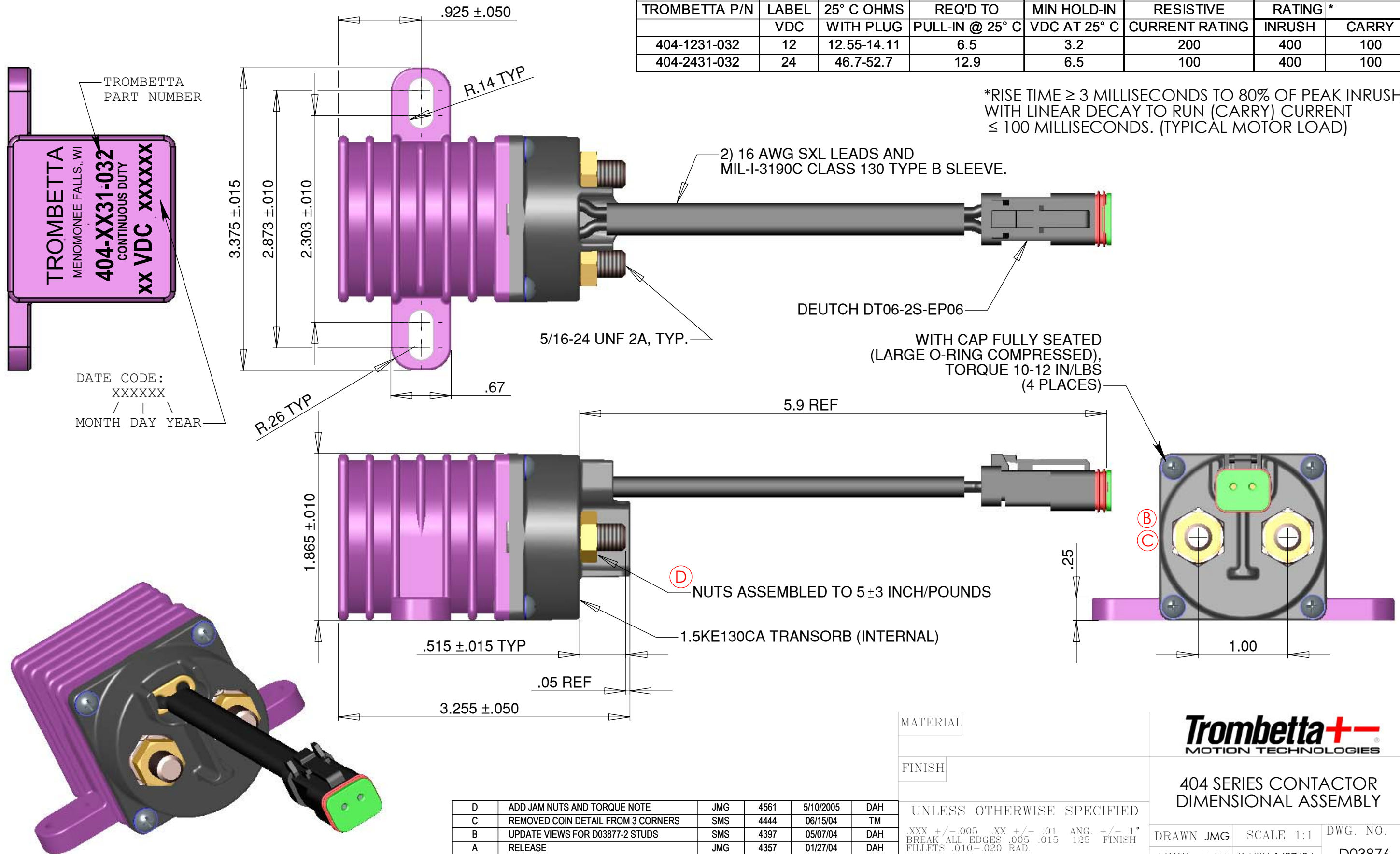


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TROMBETTA P/N	LABEL	25° C OHMS WITH PLUG	MIN VOLTAGE	CONTINUOUS RESISTIVE CURRENT RATING	INDUCTIVE CURRENT		
			REQ'D TO PULL-IN @ 25° C		MIN HOLD-IN VDC AT 25° C	RATING *	CARRY
404-1231-032	12	12.55-14.11	6.5	3.2	200	400	100
404-2431-032	24	46.7-52.7	12.9	6.5	100	400	100



\*RISE TIME ≥ 3 MILLISECONDS TO 80% OF PEAK INRUSH WITH LINEAR DECAY TO RUN (CARRY) CURRENT ≤ 100 MILLISECONDS. (TYPICAL MOTOR LOAD)

MATERIAL	 <b>MOTION TECHNOLOGIES</b>	
FINISH		
UNLESS OTHERWISE SPECIFIED		
.XXX +/- .005 .XX +/- .01 ANG. +/- 1° BREAK ALL EDGES .005-.015 125 FINISH FILLETS .010-.020 RAD.		
DRAWN JMG	SCALE 1:1	DWG. NO.
APPR. DAH	DATE 1/27/04	D03876

REV	DESCRIPTION	BY	ECN	DATE	APP
D	ADD JAM NUTS AND TORQUE NOTE	JMG	4561	5/10/2005	DAH
C	REMOVED COIN DETAIL FROM 3 CORNERS	SMS	4444	06/15/04	TM
B	UPDATE VIEWS FOR D03877-2 STUDS	SMS	4397	05/07/04	DAH
A	RELEASE	JMG	4357	01/27/04	DAH